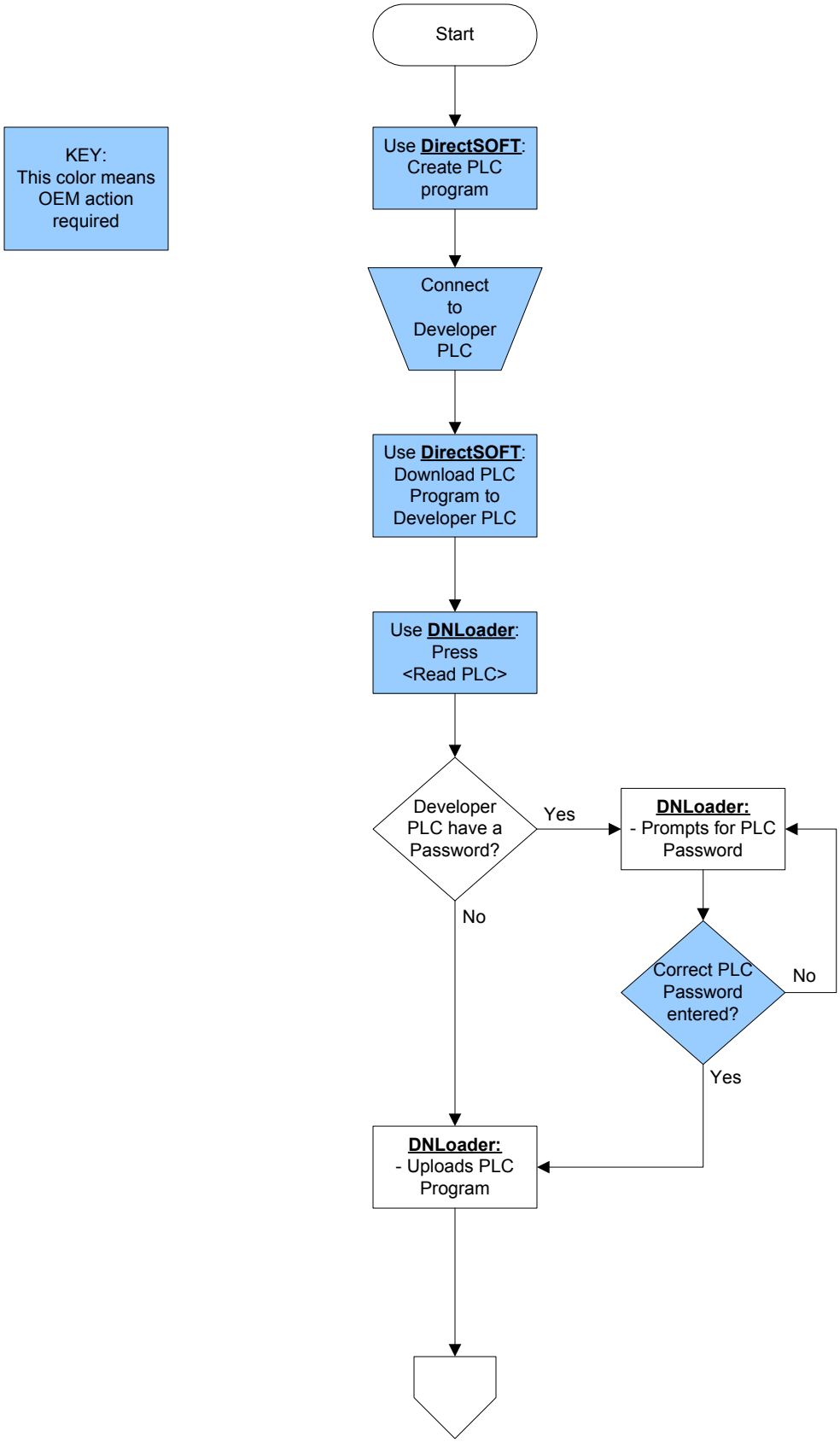
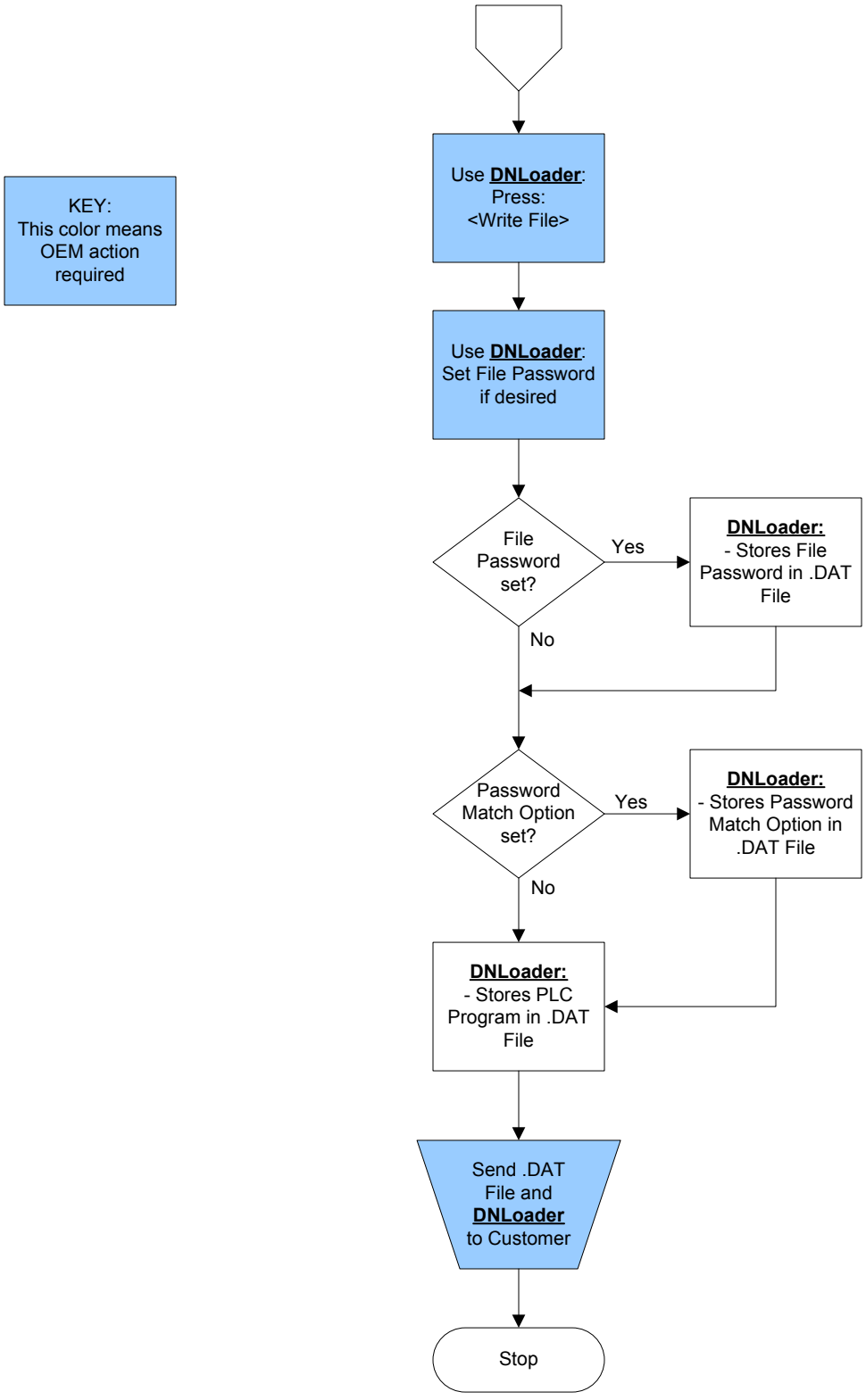
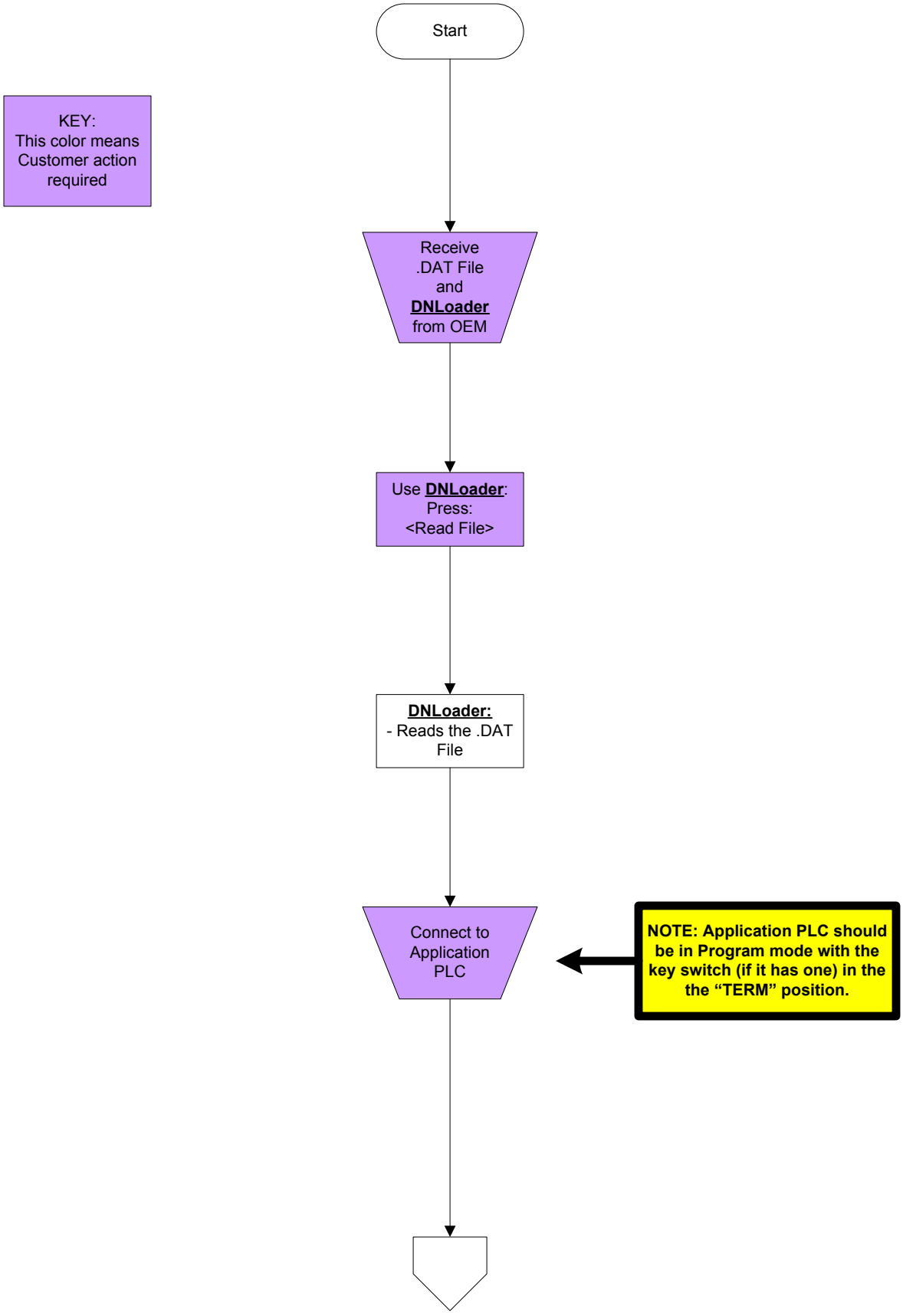
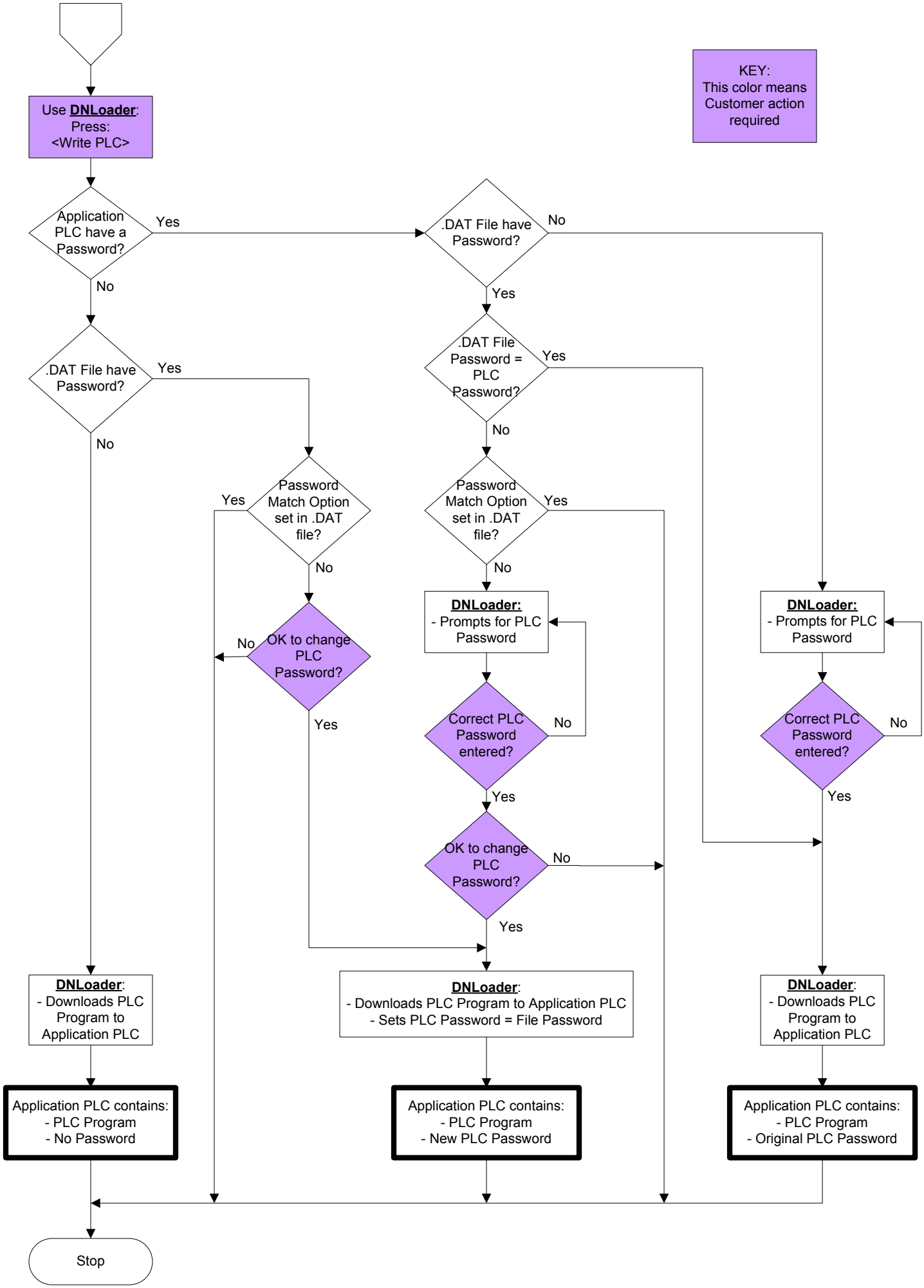
OEM ACTION:
Create a DNLoader .DAT File




KEY:
This color means OEM action required
Use **DNLoader**:
Press:
<Write File>
Use **DNLoader**:
Set File Password if desired
File Password set?
Yes
DNLoader:
- Stores File Password in .DAT File
No
Password Match Option set?
Yes
DNLoader:
- Stores Password Match Option in .DAT File
No
DNLoader:
- Stores PLC Program in .DAT File
Send .DAT File and **DNLoader** to Customer
Stop

CUSTOMER ACTION:
Download DNLoader .DAT File to Application PLC




KEY:
This color means Customer action required
Use DNLoader: Press: <Write PLC>
Application PLC have a Password?
Yes
No
.DAT File have Password?
Yes
No
.DAT File have Password?
Yes
No
.DAT File Password = PLC Password?
Yes
No
Password Match Option set in .DAT file?
Yes
No
Password Match Option set in .DAT file?
Yes
No
OK to change PLC Password?
No
Yes
DNLoader:
- Prompts for PLC Password
Correct PLC Password entered?
No
Yes
OK to change PLC Password?
No
Yes
DNLoader:
- Prompts for PLC Password
Correct PLC Password entered?
No
Yes
DNLoader:
- Downloads PLC Program to Application PLC
DNLoader:
- Downloads PLC Program to Application PLC
- Sets PLC Password = File Password
DNLoader:
- Downloads PLC Program to Application PLC
Application PLC contains:
- PLC Program
- No Password
Application PLC contains:
- PLC Program
- New PLC Password
Application PLC contains:
- PLC Program
- Original PLC Password
Stop